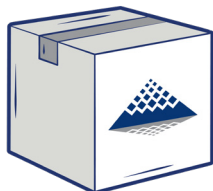




**TCI**<sup>®</sup>  
WHERE YOUR  
WORLD MATTERS

# STOCK COLORS

[www.tcipowder.com](http://www.tcipowder.com)



## STOCKED & READY TO SHIP

TCI stocks **hundreds of products** available in a variety of colors, textures, and effects ready to ship. Along with the products in this color card, other stock color options include 150+ Super Durable Polyester RAL colors and TCI's TruDurance Architectural Powder Coatings, which meet AAMA & Qualicoat specifications.

TCI offers a complete range of powder coating options designed to provide performance, quality, and value our customers have come to know with TCI. Our product portfolio is perfectly suited for those customers & markets that require a durable yet beautiful powder coating finish with regional warehouses located across North America to support your business needs.

Visit TCI's Online Color Selector to get a digital view of our portfolio of colors. Select the color, environment, and finish to find the perfect product for your needs.

\*Please note that actual color may vary from online and print representations. Physical color samples are available upon request.

## COVERAGE CHART

\*In square feet per pound at 100% efficiency (ASTM D3451)

Specific Gravity	Film Thickness								
	1.0 mils	1.5 mils	2.0 mils	2.5 mils	3.0 mils	3.5 mils	4.0 mils	4.5 mils	5.0 mils
1.0	192.3	128.2	96.2	76.9	64.1	54.9	48.1	42.7	38.5
1.05	183.1	122.1	91.6	73.3	62.0	52.3	45.8	40.7	36.6
1.10	174.8	116.5	87.4	69.9	58.3	49.9	43.7	38.8	35.0
1.15	167.2	111.5	83.6	66.9	55.7	47.8	41.8	37.2	33.4
1.20	160.3	106.8	80.1	64.1	53.4	45.8	40.1	35.6	32.1
1.25	153.8	102.6	76.9	61.5	51.3	44.0	38.5	34.2	30.8
1.30	147.9	98.6	74.0	59.2	49.3	42.3	37.0	32.9	29.6
1.35	142.4	95.0	71.2	57.0	47.5	40.7	35.6	31.7	28.5
1.40	137.4	91.6	68.7	54.9	45.8	39.2	34.3	30.5	27.5
1.45	132.6	88.4	66.3	53.0	44.2	37.9	33.2	29.5	26.5
1.50	128.2	85.5	64.1	51.3	42.7	36.6	32.1	28.5	25.6
1.55	124.1	82.7	62.0	46.9	41.4	35.4	31.0	27.6	24.8
1.60	120.2	80.1	60.1	48.1	40.1	34.3	30.0	26.7	24.0
1.65	116.5	77.7	58.3	46.6	38.8	33.3	29.1	25.9	23.3
1.70	113.1	75.4	56.6	45.2	37.7	34.3	28.3	25.1	22.6
1.75	109.9	73.3	54.9	44.0	36.6	31.4	27.5	24.4	22.0
1.80	106.8	71.2	53.4	42.7	35.6	30.5	26.7	23.7	21.4
1.85	103.9	69.3	52.0	41.6	34.6	29.7	26.0	23.1	20.8
1.90	101.2	67.5	50.6	40.5	33.7	28.9	25.3	22.5	20.2
1.95	98.6	65.7	49.3	39.4	32.9	28.2	24.7	21.9	19.7
2.00	96.2	64.1	48.1	38.5	32.1	27.5	24.0	21.4	19.2

PROPERTY	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000
Hardness	●●●	●●●	●●●	●●	●●●	●●●	●●●●	●●●	●●●	●●●	●●●
Flexibility	●●●	●	●	●●	●●●	●●●	●●	●●	●●●●	●●●	●●●
Overbake Stability	●	●●●	●●●●	●●	●●●●	●●●	●●●	●●●	●●●●	●●●●	●●●●
Exterior Durability	●●	●●●●	●●	●●	●●	●	●	●●●	●●●●	●●●●	●●●●
Corrosion Protection	●●	●●●●	●●	●●	●●●	●●	●●●	●●●●	●●●●	●●●●	●●●●
Chemical Resistance	●●	●●●●	●●	●●●	●●	●●	●●●●	●●●●	●●●●	●●●	●●●
Application Properties	●●	●	●●	●●	●●●●	●●●	●●●	●●	●●●●	●●●●	●●●●

● = Good    ●● = Better    ●●● = Great    ●●●● = Best

Interior Applications: 1000, 2000, 3000, 4000, 6000, 7000

Exterior Applications: 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000



# TCI PRODUCT SERIES

Formulated for heat sensitive substrates such as MDF, FRP, SMC, etc. • Minimal substrate preheat is required for good application and film build properties • Cure range of 240° – 270°F • Excellent physical and chemical resistant properties, not recommended for exterior applications

## 1000 Series LOW CURE

---

Formulated for highly decorative applications requiring superior smoothness and exterior durability • Excellent hardness, chemical resistance, and overbake stability • Broad formulating range and can be used for interior or exterior applications • Ideally suited for automotive parts, appliances, recreational equipment and hardware

## 2000 Series ACRYLIC

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Formulated with heat resistant silicon resin chemistry • Excellent adhesion, color, and gloss retention in elevated temperature applications • Formulated to withstand continuous and intermittent service at elevated temperatures on ferrous and non-ferrous substrates • Ideally suited for barbecue grills, smokers, boilers, pressure tanks, & motor housings

## 3000 Series HIGH TEMPERATURE

---

Developed with TCI's proprietary resin technology • Provides a broad formulating range for decorative or functional applications that are custom formulated to our customers specifications • Engineered to meet demanding application and performance requirements when conventional technology will not work • Ideal applications include pultrusion, SMC, and other ferrous and non-ferrous substrates

## 4000 Series SPECIALTY

---

Formulated to meet many decorative requirements for gloss, smoothness, color and weather-ability • Can provide solutions where TGIC containing polyester or urethane polyesters are not permitted • Excellent transfer efficiency and reclaim properties, not suited for high film build applications • Ideal applications include interior/exterior furniture, lawn & garden, appliances, machinery, sports and playground & park equipment

## 5000 Series HAA (TGIC-FREE)

---

Has a good balance of physical properties, smoothness and gloss ranges • Has excellent application characteristics that allow for lower film thickness when required • Best suited for interior application and delivers excellent flexibility, abrasion and mar resistance • Typical uses include automotive (functional), exercise equipment, power tools, office furniture, shelving and display racks

## 6000 Series HYBRID

---

Best suited for applications requiring superior adhesion, corrosion and chemical resistance • Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight • Excellent physical properties such as hardness and flexibility • Typical uses include automotive underbody, corrosion/chemical resistant primers, interior lighting, shelving/racking, and material handling equipment

## 7000 Series EPOXY

---

Can meet many decorative requirements for gloss, smoothness, color, and weather-ability • Formulated for use in interior and exterior thin film applications • Provides excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance • Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture

## 8000 Series URETHANE

---

Are considered the workhorse of the industry with the broadest formulating range for color, gloss, and finish • Can be used in interior or exterior applications • Provides excellent flexibility, impact resistance, overbake stability, and application properties • Typical uses include aluminum extrusions, building products, exercise & playground equipment, HVAC, lawn & garden, light fixtures, heavy duty machinery & equipment • Available in standard and super durable formulations depending on product\*

## 9000 Series TGIC POLYESTER

---

Formulated using high performance resins and pigments to meet the demand requirements of specifications such as AAMA 2604 & Qualicoat Class 2 • Available in a wide selection of colors and gloss levels • Designed for exterior applications, provides excellent film and performance properties against UV degradation, corrosion resistance, impact and flexibility • Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, fences and railings, light fixtures & poles, and metal roofing\*

## 10000 Series SUPER DURABLE TGIC

---

Formulated to meet AAMA 2605 & Qualicoat Class 3 specifications using fluoropolymer resin chemistry, products in this series have the highest exterior durability in the industry • Has superior gloss and color retention and come in a variety of gloss levels and colors • Proper pretreatment of the substrate is critical to ensure product performance • Ideally suited for curtain wall, window, storefront, building panels & siding, and metal roofing

## 11000 Series FLUOROPOLYMER

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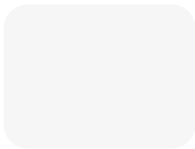
\*TGIC-free options are available for 9000 & 10000 series products.

All products can be formulated with TruClean ST antimicrobial technology.

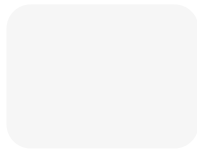
Products are updated periodically, please check with your Sales Representative or Customer Service to confirm availability.



# INTERIOR APPLICATION ONLY



6920-9031  
Arctic White



6920-91067  
Universal White



6720-90335  
Oyster White



6920-1229  
Piedmont Almond



6820-1147-1  
Brite Yellow II



6820-3063  
Fire Red



6820-3044  
Winchester Red



6820-2004  
RAL Pure Orange



6820-5061  
Cobalt Blue



6550-71817  
Lowes Grey 300 II



6530-73179 ★  
Walmart Grey II



6210-9866  
Northstar Black



6420-9540  
45 Black



6920-9000  
Channel Black



6032-9000  
Black Tex



6223-9000  
Black Peel



7010-9000  
Flat Black



7010-9236  
JA6AXXJ Flat Black



7110-9000  
10 Black



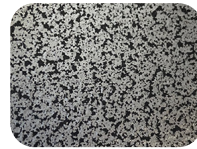
7210-9000  
Trans Black



7420-90147  
40 Black Epoxy



7334-0060  
Copper Vein



7334-0065  
Silver Vein



7830-9000  
Auto Chassis Black



7210-91959  
Cond. Trans Black



7830-72015  
Elec. Insulative Grey



6121-02159  
BAS Oil Rubbed Bronze

# PRIMERS



7820-71737  
Mil Spec Primer 32348



7820-12396  
Beige Primer OGF



7010-71529  
SAM Primer Gray



8510-7833  
HH Grey Primer



7520-70138  
Zinc Rich Primer



7760-3931  
LC Red Oxide Primer



7620-74854  
HE Grey Primer



7820-75053  
HE Zinc Free Primer

If you are looking for more colors, please see our RAL deck featuring 150+ additional stock products!







9910-9845 ★  
SD Accuride Black II



9920-72190  
CNH Dark Grey



9012-91684  
SD Fine Black Tex



9930-92357  
LC SD Novae Black II



9016-80072M  
Pompeian Gold II



9016-8630M  
Copper Tex III



9116-80184M  
Old Bronze



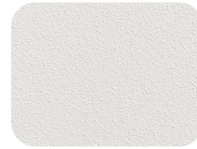
9316-8644M-2  
Java II



9416-9503M  
Luna



9333-91262  
Sky White Peel



9122-90909  
Sky White Tex



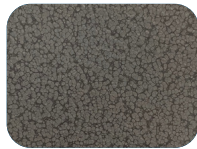
9313-9062  
Poly White Peel



9012-74819  
SD RAL 7015 Tex



9122-71158  
Poly RAL 7035 Tex



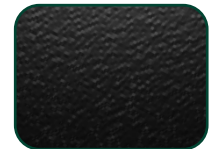
9415-71531  
SAM Grey Hammer



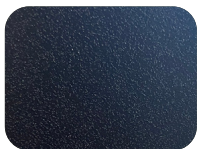
9243-91713  
LC Poly Black Peel



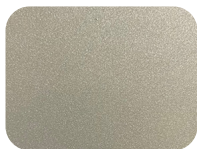
9313-9000  
Poly Black Peel



3110-91142  
Extreme Black III



9042-90137  
LC Black Tex



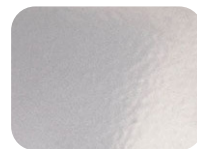
9411-01414-1  
Satin Nickel II



9811-0110  
Wheel Silver



9811-0110-1  
Bonded Old Wheel Silver



9911-01007-1  
Bonded Chrome TGIC



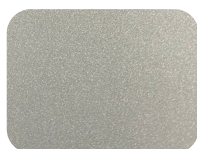
9611-01333  
Stainless Steel 2.5



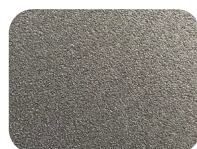
9711-0259  
Bright Argent



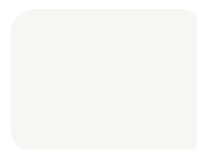
9811-0540  
Stardust Silver II



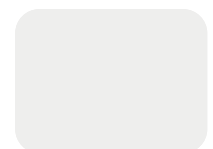
9511-01405  
Anodized Aluminum



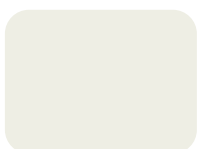
9012-0050  
Silver Tex



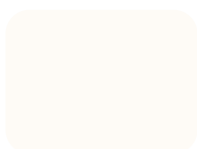
9910-9035  
Crystal White



8810-9074  
Furniture White



8400-9053  
Satin White



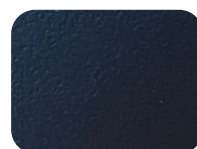
8800-92213  
Crystal Eraser White



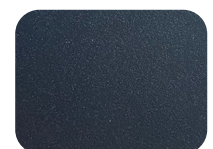
8010-10828-1  
Fed Std 33446



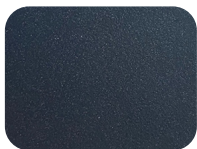
8212-01185  
Stainless Steel Tex III



8017-91612  
DF Black Wrinkle III



8006-9982M  
Grey Speckle



9740-90637  
Super Slip Black II



8000-9000  
Dash Black



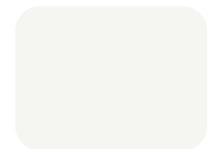
8200-9000  
Satin Black



8010-60063  
Fed Std 34094



8810-6058  
Forest Green



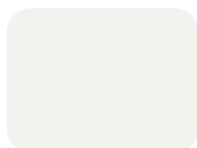
9910-9897 ★  
Sky White II



8112-0889  
Kessler Silver



9610-9021  
Pompano White



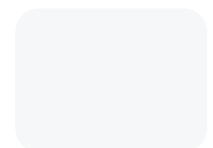
9910-92739  
Magnolia White









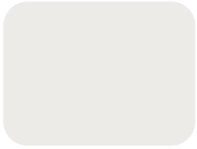





















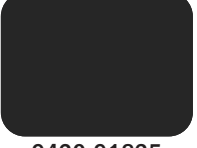
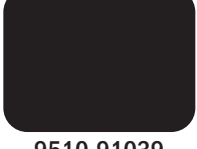

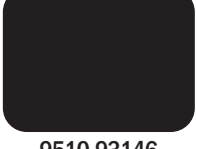
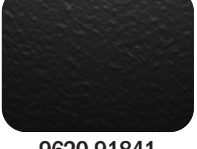
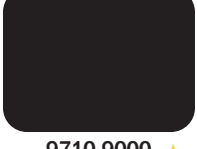
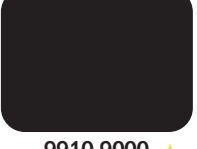
8910-9000  
Gloss Black



8702-9000  
JASAXXG



9910-9741  
Brite White

 9910-5067 Azure Blue	 9910-5054 Ocean Blue	 9920-51087 CNH NH Blue	 9910-62564 ★ JD DTM F9A Green	 9810-6046 Ivy Green	 9510-62413 SD Padmount Green
 9930-74267 ★ Amazon Grey 7035	 9810-7042 Elec. Grey/ASA 70	 9510-70039 Super Grey 61	 9610-7040 Storm Grey	 9530-70200 HPC 61 Grey	 9820-7146 Accuride Grey
 9610-71307 ANSI Grey 49 Poly	 9920-72188 CNH CE Grey	 9720-71130-1 ANSI 61 Utility Grey	 8300-7087 61 Grey	 9012-9000 ★ Tex Black	 9910-8036 Dark Sienna
 9910-73319 SD Grove Crane Grey 2	 9410-82143 Southern Brown	 9030-90922 SD Flat Black	 9002-9324 JAGA Tex Polyester	 9210-93607 SD Spencer Black	 9012-92763 Chrysler GXH Global Black
 9022-92243 Ford Carbon Black	 9210-90663 SD Cat Black	 9310-90278-2 ★ Satin Poly Black	 9350-91411 Fast Cure Matte Black	 9350-91614 FC SD JD Black	 9420-91835 CNH Black
 9510-91039 SD Mineral Black	 9510-91410 ★ Lava Black	 9510-93146 Batman Black	 9620-91841 Frame Black II	 9710-9000 ★ Cargo Black	 9910-9000 ★ Shuttle Black

## PRODUCT FORMULA LEGEND

This guide is a general product profile, please always consult the actual product TDS for specific appearance and cure parameters at [www.tcipowder.com/data-sheets](http://www.tcipowder.com/data-sheets).

### First Number = Resin Type

ex: 9801-1000

- |                      |                         |
|----------------------|-------------------------|
| 1 = Low Cure         | 7 = Epoxy               |
| 2 = Acrylic          | 8 = Urethane            |
| 3 = High Temperature | 9 = TGIC Polyester      |
| 4 = Specialty        | 10 = Super Durable TGIC |
| 5 = HAA (TGIC-Free)  | 11 = Fluoropolymer      |
| 6 = Hybrids          |                         |

### Second Number = 60° Gloss Reading

ex: 9801-1000

- |           |           |
|-----------|-----------|
| 0 = 0-9   | 5 = 50-59 |
| 1 = 10-19 | 6 = 60-69 |
| 2 = 20-29 | 7 = 70-79 |
| 3 = 30-39 | 8 = 80-89 |
| 4 = 40-49 | 9 = 90+   |

### Third Number = Cure Response

ex: 9801-1000

- Time at metal temp for full cure
- |                      |                         |
|----------------------|-------------------------|
| 0 = 12 min. @ 400° F | 5 = 10 min. @ 300° F    |
| 1 = 10 min. @ 400° F | 6 = 10 min. @ 275° F    |
| 2 = 10 min. @ 375° F | 7 = 10 min. @ 250° F    |
| 3 = 10 min. @ 350° F | 8 = Fast Cure - See TDS |
| 4 = 10 min. @ 325° F | for recommended cure    |



**9030-01311** ■  
SD 10 Clear

**9520-02635** ■  
SD 50 Clear

**9910-081025** ■  
Gloss Clear Powder 91

**PFAS-free formulations are available for all non-2605 (TCI 11 Series) upon request.**

**Our color card features genuine TCI powder-coated color chips for a more accurate representation of our finishes.**

**Fourth Number = Surface Appearance**  
ex: 980**1**-1000

- |                 |                 |
|-----------------|-----------------|
| 0 = Smooth      | 4 = Vein        |
| 1 = Metallic    | 5 = Hammertone  |
| 2 = Sand        | 6 = Multi-Color |
| 3 = Orange Peel | 7 = Wrinkle     |

**Fifth Series = RAL Color System**  
ex: 9801-**1**000

- |                        |                       |
|------------------------|-----------------------|
| 0 = Clears & Metallics | 5 = Blues             |
| 1 = Yellows & Beiges   | 6 = Greens            |
| 2 = Oranges            | 7 = Grays             |
| 3 = Reds               | 8 = Browns            |
| 4 = Violets            | 9 = Blacks and Whites |

**Clear Coat , Fill Quantities, and Other Variations**

- = Clear Coat Recommended for Maximum Durability
- = 45 lb Fill Quantity
- ★ = Alternative Resin and Cure Options Available

*Shipped in 55 lb boxes unless otherwise noted*



# INNOVATION. SERVICE. PERFORMANCE.

At TCI, we push the boundaries of color, durability, and performance to bring you the best powder coatings in the industry. Our cutting-edge formulations deliver lasting protection, while our commitment to customer service ensures you have the support you need—every step of the way. As the market demands improvements, color variations, and applications, we strive to implement new technologies for our customers and our environment while meeting industry standards.



**TCI**<sup>®</sup>  
WHERE YOUR  
WORLD MATTERS

300 Martin Marietta Dr.  
Americus, GA 31719  
800.533.9067

FALL 2025



[www.tcipowder.com](http://www.tcipowder.com)

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