



# STOCK COLORS



## STOCKED & READY TO SHIP

TCl stocks **hundreds of products** available in a variety of colors, textures, and effects ready to ship. Along with the products in this color card, other stock color options include 150+ Super Durable Polyester RAL colors and TCl's TruDurance Architectural Powder Coatings, which meet AAMA & Qualicoat specifications.

TCl offers a complete range of powder coating options designed to provide performance, quality, and value our customers have come to know with TCl. Our product portfolio is perfectly suited for those customers & markets that require a durable yet beautiful powder coating finish with regional warehouses located across North America to support your business needs.

Visit TCl's Online Color Selector to get a digital view of our portfolio of colors. Select the color, environment, and finish to find the perfect product for your needs.

\*Please note that actual color may vary from online and print representations. Physical color samples are available upon request.

## COVERAGE CHART

\*In square feet per pound at 100% efficiency (ASTM D3451)

Specific Gravity	Film Thickness								
	1.0 mils	1.5 mils	2.0 mils	2.5 mils	3.0 mils	3.5 mils	4.0 mils	4.5 mils	5.0 mils
1.0	192.3	128.2	96.2	76.9	64.1	54.9	48.1	42.7	38.5
1.05	183.1	122.1	91.6	73.3	62.0	52.3	45.8	40.7	36.6
1.10	174.8	116.5	87.4	69.9	58.3	49.9	43.7	38.8	35.0
1.15	167.2	111.5	83.6	66.9	55.7	47.8	41.8	37.2	33.4
1.20	160.3	106.8	80.1	64.1	53.4	45.8	40.1	35.6	32.1
1.25	153.8	102.6	76.9	61.5	51.3	44.0	38.5	34.2	30.8
1.30	147.9	98.6	74.0	59.2	49.3	42.3	37.0	32.9	29.6
1.35	142.4	95.0	71.2	57.0	47.5	40.7	35.6	31.7	28.5
1.40	137.4	91.6	68.7	54.9	45.8	39.2	34.3	30.5	27.5
1.45	132.6	88.4	66.3	53.0	44.2	37.9	33.2	29.5	26.5
1.50	128.2	85.5	64.1	51.3	42.7	36.6	32.1	28.5	25.6
1.55	124.1	82.7	62.0	46.9	41.4	35.4	31.0	27.6	24.8
1.60	120.2	80.1	60.1	48.1	40.1	34.3	30.0	26.7	24.0
1.65	116.5	77.7	58.3	46.6	38.8	33.3	29.1	25.9	23.3
1.70	113.1	75.4	56.6	45.2	37.7	34.3	28.3	25.1	22.6
1.75	109.9	73.3	54.9	44.0	36.6	31.4	27.5	24.4	22.0
1.80	106.8	71.2	53.4	42.7	35.6	30.5	26.7	23.7	21.4
1.85	103.9	69.3	52.0	41.6	34.6	29.7	26.0	23.1	20.8
1.90	101.2	67.5	50.6	40.5	33.7	28.9	25.3	22.5	20.2
1.95	98.6	65.7	49.3	39.4	32.9	28.2	24.7	21.9	19.7
2.00	96.2	64.1	48.1	38.5	32.1	27.5	24.0	21.4	19.2

PROPERTY	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000
Hardness	●●●	●●●	●●●	●●●	●●●	●●●	●●●●	●●●	●●●	●●●	●●●
Flexibility	●●●	●	●	●●	●●●	●●●	●●	●●	●●●●	●●●	●●●
Overbake Stability	●	●●●	●●●●	●●	●●●●	●●●	●●●	●●●	●●●●	●●●●	●●●●
Exterior Durability	●●	●●●●	●●	●●	●●	●	●	●●●	●●●●	●●●●	●●●●
Corrosion Protection	●●	●●●●	●●	●●	●●●	●●	●●	●●●●	●●●●	●●●●	●●●●
Chemical Resistance	●●	●●●●	●●	●●●	●●	●●	●●●●	●●●●	●●●●	●●●	●●●
Application Properties	●●	●	●●	●●	●●●●	●●●	●●●	●●	●●●●	●●●●	●●●●

● = Good    ●● = Better    ●●● = Great    ●●●● = Best

Interior Applications: 1000, 2000, 3000, 4000, 6000, 7000

Exterior Applications: 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000



# TCI PRODUCT SERIES

Formulated for heat sensitive substrates such as MDF, FRP, SMC, etc. • Minimal substrate preheat is required for good application and film build properties • Cure range of 240° – 270°F • Excellent physical and chemical resistant properties, not recommended for exterior applications

## 1000 Series LOW CURE

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Formulated for highly decorative applications requiring superior smoothness and exterior durability • Excellent hardness, chemical resistance, and overbake stability • Broad formulating range and can be used for interior or exterior applications • Ideally suited for automotive parts, appliances, recreational equipment and hardware

## 2000 Series ACRYLIC

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Formulated with heat resistant silicon resin chemistry • Excellent adhesion, color, and gloss retention in elevated temperature applications • Formulated to withstand continuous and intermittent service at elevated temperatures on ferrous and non-ferrous substrates • Ideally suited for barbecue grills, smokers, boilers, pressure tanks, & motor housings

## 3000 Series HIGH TEMPERATURE

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Developed with TCI's proprietary resin technology • Provides a broad formulating range for decorative or functional applications that are custom formulated to our customers specifications • Engineered to meet demanding application and performance requirements when conventional technology will not work • Ideal applications include pultrusion, SMC, and other ferrous and non-ferrous substrates

## 4000 Series SPECIALTY

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Formulated to meet many decorative requirements for gloss, smoothness, color and weather-ability • Can provide solutions where TGIC containing polyester or urethane polyesters are not permitted • Excellent transfer efficiency and reclaim properties, not suited for high film build applications • Ideal applications include interior/exterior furniture, lawn & garden, appliances, machinery, sports and playground & park equipment

## 5000 Series HAA (TGIC-FREE)

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Has a good balance of physical properties, smoothness and gloss ranges • Has excellent application characteristics that allow for lower film thickness when required • Best suited for interior application and delivers excellent flexibility, abrasion and mar resistance • Typical uses include automotive (functional), exercise equipment, power tools, office furniture, shelving and display racks

## 6000 Series HYBRID

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Best suited for applications requiring superior adhesion, corrosion and chemical resistance • Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight • Excellent physical properties such as hardness and flexibility • Typical uses include automotive underbody, corrosion/chemical resistant primers, interior lighting, shelving/racking, and material handling equipment

## 7000 Series EPOXY

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Can meet many decorative requirements for gloss, smoothness, color, and weather-ability • Formulated for use in interior and exterior thin film applications • Provides excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance • Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture

## 8000 Series Urethane

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Are considered the workhorse of the industry with the broadest formulating range for color, gloss, and finish • Can be used in interior or exterior applications • Provides excellent flexibility, impact resistance, overbake stability, and application properties • Typical uses include aluminum extrusions, building products, exercise & playground equipment, HVAC, lawn & garden, light fixtures, heavy duty machinery & equipment • Available in standard and super durable formulations depending on product

## 9000 Series TGIC POLYESTER

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Formulated to meet AAMA 2605 & Qualicoat Class 3 specifications using fluoropolymer resin chemistry, products in this series have the highest exterior durability in the industry • Has superior gloss and color retention and come in a variety of gloss levels and colors • Proper pretreatment of the substrate is critical to ensure product performance • Ideally suited for curtain wall, window, storefront, building panels & siding, and metal roofing\*

## 10000 Series Super Durable TGIC

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Formulated using high performance resins and pigments to meet the demand requirements of specifications such as AAMA 2604 & Qualicoat Class 2 • Available in a wide selection of colors and gloss levels • Designed for exterior applications, provides excellent film and performance properties against UV degradation, corrosion resistance, impact and flexibility • Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, fences and railings, light fixtures & poles, and metal roofing\*

## 11000 Series FLUOROPOLYMER

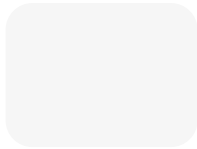
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\*TGIC-free options are available for 9000 & 10000 series products. All products can be formulated with TruClean ST antimicrobial technology.

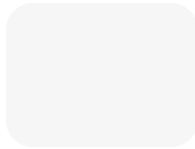
This color card is for reference only and slight variations between colors shown here and the actual product may exist. Products are updated periodically, please check with your Sales Representative or Customer Service to confirm availability.



# INTERIOR APPLICATION ONLY



6920-9031  
Arctic White



6920-91067  
Universal White



6720-90335  
Oyster White



6920-1229  
Piedmont Almond



6820-1147-1  
Brite Yellow II



6820-3063  
Fire Red



6820-3044  
Winchester Red



6820-2004  
RAL Pure Orange



6820-5061  
Cobalt Blue



6550-71817  
Lowes Grey 300 II



6530-73179 ★  
Walmart Grey II



6210-9866  
Northstar Black



6420-9540  
45 Black



6920-9000  
Channel Black



6420-30296  
Milwaukee Tool Red



6032-9000  
Black Tex



6223-9000  
Black Peel



7010-9000  
Flat Black



7010-9236  
JA6AXXJ Flat Black



7110-9000  
10 Black



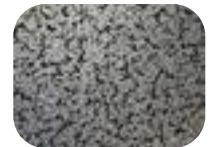
7210-9000  
Trans Black



7420-90147  
40 Black Epoxy



7334-0060  
Copper Vein



7334-0065  
Silver Vein



7830-9000  
Auto Chassis Black



7210-91959  
Cond. Trans Black



7830-72015  
Elec. Insulative Grey



6121-02159  
BAS Oil Rubbed Bronze

# PRIMERS



7820-71737  
Mil Spec Primer 32348



7820-12396  
Beige Primer OGF



7010-71529  
SAM Primer Gray



8510-7833  
HH Grey Primer



7520-70138  
Zinc Rich Primer



7760-3931  
LC Red Oxide Primer





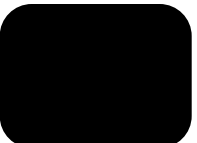
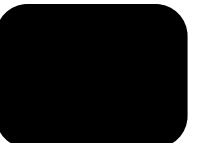





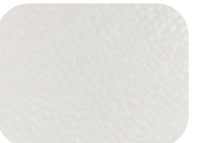
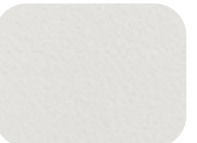


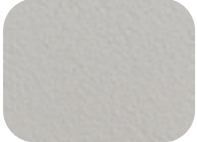














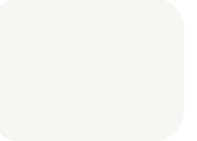
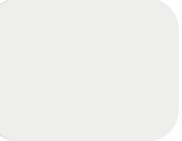
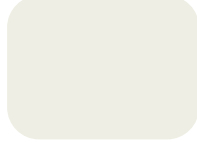


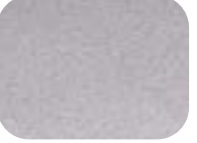
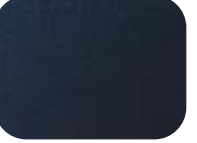





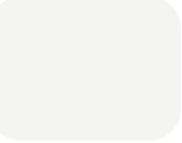

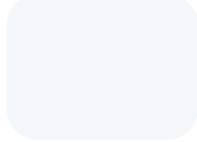
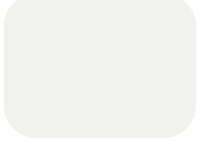


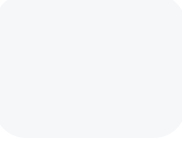
7620-7485  
HE Grey Primer



7820-75053  
HE Zinc Free Primer

If you are looking for more colors, please see our RAL deck featuring 150+ additional stock products!



					
9910-9845 ★ SD Accuride Black II	9920-72190 CNH Dark Grey	9012-91684 SD Fine Black Tex	9930-92357 LC SD Novae Black II	9016-80072M Pompeian Gold II	9016-8630M Copper Tex III
					
9116-80184M Old Bronze	9316-8644M-2 Java II	9416-9503M Luna	9333-91262 Sky White Peel	9122-90909 Sky White Tex	9313-9062 Poly White Peel
					
9012-74819 SD RAL 7015 Tex	9122-71158 Poly RAL 7035 Tex	9415-71531 SAM Grey Hammer	9243-91713 LC Poly Black Peel	9313-9000 Poly Black Peel	3110-91142 Extreme Black III
					
9042-90137 LC Black Tex	9411-01414-1 Satin Nickel II	9811-0110 Wheel Silver	9811-0110-1 Bonded Old Wheel Silver	9911-01007-1 ● Bonded Chrome TGIC	9611-01333 Stainless Steel 2.5
					
9711-0259 ● Bright Argent	9811-0540 ● Stardust Silver II	9511-01405 ● Anodized Aluminum	9012-0050 Silver Tex	9910-9035 Crystal White	8810-9074 Furniture White
					
8400-9053 Satin White	8800-92213 Crystal Eraser White	8010-10828-1 Fed Std 33446	8212-01185 Stainless Steel Tex III	8017-91612 DF Black Wrinkle III	8006-9982M Grey Speckle
					
9740-90637 Super Slip Black II	8000-9000 Dash Black	8200-9000 Satin Black	8010-60063 Fed Std 34094	8810-6058 Forest Green	9910-9897 ★ Sky White II
					
8112-0889 Kessler Silver	9610-9021 Pompano White	9910-92739 Magnolia White	8910-9000 Gloss Black	8702-9000 JASAXXG	9910-9741 Brite White

# EXTERIOR OR INTERIOR APPLICATION



9910-5067  
Azure Blue



9910-5054  
Ocean Blue



9920-51087  
CNH NH Blue



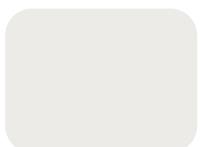
9840-60728  
FC SD JD AG Green



9810-6046  
Ivy Green



9510-62413  
SD Padmount Green



9930-74267 ★  
Amazon Grey 7035



9810-7042  
Elec. Grey/ASA 70



9510-70039  
Super Grey 61



9610-7040  
Storm Grey



9530-70200  
HPC 61 Grey



9820-7146  
Accuride Grey



9610-71307  
ANSI Grey 49 Poly



9920-72188  
CNH CE Grey



9720-71130-1  
ANSI 61 Utility Grey



8300-7087  
61 Grey



9010-74832  
Starlink Gray II



9910-8036  
Dark Sienna



9910-73319  
SD Grove Crane Grey 2



9410-82143  
Southern Brown



9030-90922  
SD Flat Black



9002-9324  
JA6A Tex Polyester



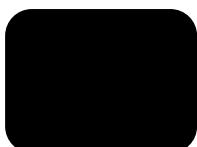
9210-93607  
SD Spencer Black



9012-92763  
Chrysler GXH Global Black



9022-92243  
Ford Carbon Black



9210-90663  
SD Cat Black



9310-90278-2 ★  
Satin Poly Black



9350-91411  
Fast Cure Matte Black



9350-91614  
FC SD JD Black



9420-91835  
CNH Black



9510-91039  
SD Mineral Black



9510-91410 ★  
Lava Black



9510-93146  
Batman Black



9620-91841  
Frame Black II



9710-9000 ★  
Cargo Black



9910-9000 ★  
Shuttle Black

## PRODUCT FORMULA LEGEND

**First Number = Resin Type**  
ex: 9801-1000

- |                      |                         |
|----------------------|-------------------------|
| 1 = Low Cure         | 7 = Epoxy               |
| 2 = Acrylic          | 8 = Urethane            |
| 3 = High Temperature | 9 = TGIC Polyester      |
| 4 = Specialty        | 10 = Super Durable TGIC |
| 5 = HAA (TGIC-Free)  | 11 = Fluoropolymer      |
| 6 = Hybrids          |                         |

**Second Number = 60° Gloss Reading**  
ex: 9801-1000

- |           |           |
|-----------|-----------|
| 0 = 0-9   | 5 = 50-59 |
| 1 = 10-19 | 6 = 60-69 |
| 2 = 20-29 | 7 = 70-79 |
| 3 = 30-39 | 8 = 80-89 |
| 4 = 40-49 | 9 = 90+   |

**Third Number = Cure Response**  
ex: 9801-1000

- Time at metal temp for full cure
- |                      |                         |
|----------------------|-------------------------|
| 0 = 12 min. @ 400° F | 5 = 10 min. @ 300° F    |
| 1 = 10 min. @ 400° F | 6 = 10 min. @ 275° F    |
| 2 = 10 min. @ 375° F | 7 = 10 min. @ 250° F    |
| 3 = 10 min. @ 350° F | 8 = Fast Cure - See TDS |
| 4 = 10 min. @ 325° F | for recommended cure    |





9030-01311 ■  
SD 10 Clear

9520-02635 ■  
SD 50 Clear

9910-081025 ■  
Gloss Clear Powder 91

**PFAS-free formulations are available for all non-2605 (TCI 11 Series) upon request.**

**Fourth Number = Surface Appearance**  
ex: 980**1**-1000

- |                 |                 |
|-----------------|-----------------|
| 0 = Smooth      | 4 = Vein        |
| 1 = Metallic    | 5 = Hammertone  |
| 2 = Sand        | 6 = Multi-Color |
| 3 = Orange Peel | 7 = Wrinkle     |

**Fifth Series = RAL Color System**  
ex: 9801-**1**000

- |                        |                       |
|------------------------|-----------------------|
| 0 = Clears & Metallics | 5 = Blues             |
| 1 = Yellows & Beiges   | 6 = Greens            |
| 2 = Oranges            | 7 = Grays             |
| 3 = Reds               | 8 = Browns            |
| 4 = Violets            | 9 = Blacks and Whites |

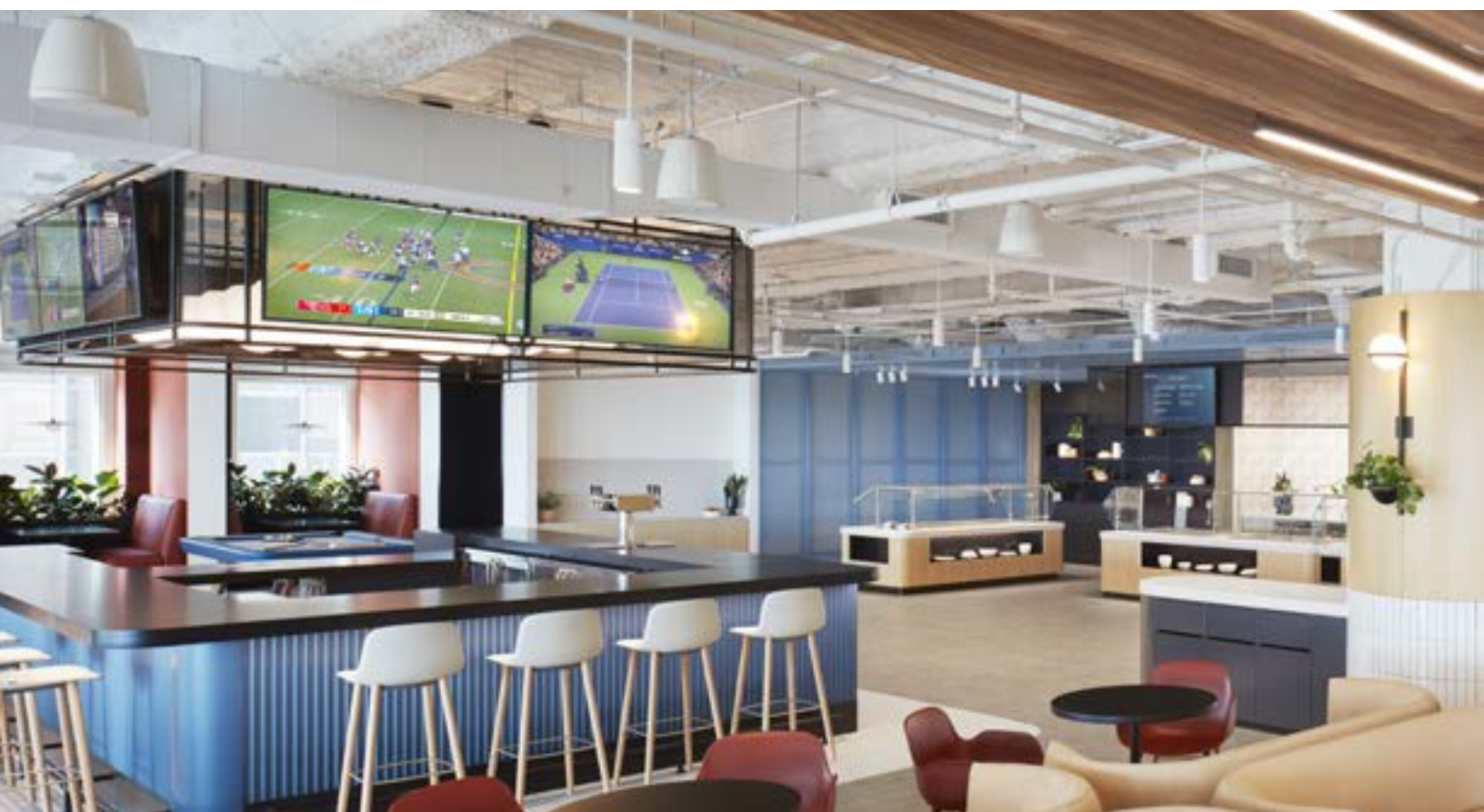
**Clear Coat , Fill Quantities, and Other Variations**

- = Clear Coat Recommended for Maximum Durability
- = 45 lb Fill Quantity
- ★ = Alternative Resin and Cure Options Available

*Shipped in 55 lb boxes unless otherwise noted*

# INNOVATION. SERVICE. PERFORMANCE.

At TCI, we push the boundaries of color, durability, and performance to bring you the best powder coatings in the industry. Our cutting-edge formulations deliver lasting protection, while our commitment to customer service ensures you have the support you need—every step of the way. As the market demands improvements, color variations, and applications, we strive to implement new technologies for our customers and our environment while meeting industry standards.



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Spring 2025



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