North American Locations

- Americas, GA - Corporate Headquarters & Product Development
- Ellaville, GA - Manufacturing
- Burlington, Canada - Product Development & Manufacturing

The Value of 168

The Value of 168 is the corporate philosophy of RPM. This figure, often cited by RPM’s founder, Frank C. Sullivan, represents the number of hours in a week. On a deeper level, it serves to remind RPM and its subsidiaries of his belief that they are born with two great gifts: time and the ability to do something meaningful. The Value of 168 signifies RPM’s enduring commitment to fellow employees, subsidiaries, customers, and stakeholders.

Warehouses
- Baltimore, MD
- Indianapolis, IN
- Burlington, Canada
- Hasca, IL
- Carrollton, TX
- Monterrey, Mexico
- City of Industry, CA
- El Paso, TX
- Guadalajara, MX
- Paraguay, AR
- Salt Lake City, UT

TCI is a proud subsidiary of RPM International Inc. RPM is a multinational holding company, founded in 1947, with an entrepreneurial operating philosophy structured into subsidiaries. These subsidiaries manufacture and market various specialty coating brands and chemical product lines. RPM has 116 manufacturing facilities in 26 countries and employs approximately 13,000 people worldwide.

TCI Stock Color Card

Phone: 800.533.9067  Fax: 800.265.0404  Web: www.tcipowder.com

300 Martin Marietta Drive, Americus, GA 31719

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For More Information: www.tcipowder.com

TCI Product Series

1000 Series
Low Cure Systems
Formulated for heat sensitive substrates, these products were developed to cure at 250°F. Lower temperatures are also possible. Powder can be applied with or without minimal substrate preheating and are best suited for interior applications. Products in this series are not recommended for exterior exposure. Loss of gloss and chalking will occur when exposed. These products feature excellent physical and chemical resistance properties. Typical uses include: automotive (carbon fiber), typical reinforced plastic (FRP), and sheet metal bucking (SMC) substrates. Each customer’s substrate and application technology must be evaluated before ordering powder.

2000 Series
Acrylic Systems
These products have a broad formulating range and are capable of meeting many decorative, adhesion, and chemical resistance requirements. Products in this series can have increased hardness, chemical resistance, and overbake resistance properties. These products are suitable for different levels of continuous or intermittent temperature exposure. Contact a TCI chemist to initiate a product design for high temperature applications.

3000 Series
High Temperature Systems
Formulated with heat resistant silicate resin to provide coating stability, adhesion, color, and gloss retention in elevated temperature applications, these products are suitable for different levels of continuous or intermittent temperature exposure. Contact a TCI chemist to initiate a product design for high temperature applications.

4000 Series
Specialty Systems
Developed with TCI’s proprietary core technology, this series of powder coatings provides a broad formulating range for decorative or functional uses when conventional technology will not meet a customer’s demanding decorative or application requirements. Please contact a TCI Account Manager to initiate a product design for your challenging application.

5000 Series
Alternative Cure Polyester Systems
Formulated to meet many decorative requirements for glass, smoothness, color and weatherability, these products can provide solutions where TGIC containing Polyester or Urethane Polysters are not approved. Typical uses include interior and exterior furniture, sports equipment, and machinery. TCI’s line is available in Standard, High Temperature Systems, and High Temperature Systems. Please contact a TCI Account Manager to discuss the advantages of using this chemistry.

6000 Series
Epoxy/Polyester Hybrid Systems
These products have a broad forming range that can meet most decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. This series has a good balance of physical properties, smoothness, gloss, and excellent application characteristics that allow for lower film thickness. Typical uses include automotive accessories, exercise equipment, power tools, office furniture, shelving and display racks.

7000 Series
Epoxy Systems
Products in this series are best suited for applications requiring superior adhesion, chemical and color resistance. Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight. Epoxy systems can be formulated to have excellent physical properties such as hardness and flexibility. Typical uses for this product series include automotive underbody, corrosion resistant primers, lighting, racking, and material handling equipment.

8000 Series
Urethane Systems
These products meet many decorative requirements for glass, smoothness, color, and weatherability. They are formulated for use in interior and exterior film applications that deliver excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance. Most products in this series are not suitable for high film build. Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture.

9000 Series
TGIC Polyester Systems
Products within this series are formulated high performance resins and pigments to meet AAMA 2604 specifications and are available in a wide selection of colors in a wide gloss range. Designed for exterior applications, this series provides excellent film and performance properties for glass and color retention, chemical and salt resistance, impact and flexibility. Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, trash cans, and other exterior applications.

10000 Series
Supreme Interior TGIC Polyester Systems
Products within this series are formulated high performance resins and pigments to meet AAMA 2604 specifications and are available in a wide selection of colors in a wide gloss range. Designed for exterior applications, this series provides excellent film and performance properties for glass and color retention, chemical and salt resistance, impact and flexibility. Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, trash cans, and other exterior applications.

11000 Series
Highest Exterior Organic Systems
Formulated to meet AAMA 2605 specifications using fluoropolymer resin, products in this series have highest exterior durability in the industry. They have superior gloss and color retention and come in a variety of gloss levels and colors. When you desire superior exterior durability, color and gloss retention, look no further than TCI’s 11000 Series platform of products. Proper atmospheric phosphates or anionic chrome pretreatment is critical to ensure product performance. A TCI technical representative must audit each application system to ensure products meet the 2605 specification.

TCI Colors in Stock and Ready to Ship
TCI stocks hundreds of products available in a variety of colors, finishes, and effects ready to ship to you at a moment’s notice. Along with the products in this color card, other stock color options include TCI’s Duramark architectural Powder Coatings, which meet AAMA 2603, 2604, and 2605 specifications, as well as our fast coat, superior durable line.

TCI has developed innovative technology platforms that offer you a complete range of powder coating options designed for you. The performance, quality, and value you expect. Our product portfolio is suitable for those markets that require a durable yet beautiful powder coating finish.

TCI’s product lines include Trulok™ and Trulok™ Plus Bonded Metal Coatings, Trulok™ Special Effects Coatings, Trulok™ Primer Coatings, as well as Trudurama™ and TruAnodose™ Architectural Powder Coatings.

Visit TCI’s Online Color Selector to get an electronic view of hundreds of colors. Select the color, environment, and finish to find the perfect product for your needs. *Please note that colors in the selector might not be perfectly accurate due to variations of how colors are displayed on computer monitors.

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For More Information: www.tcipowder.com

Interiors-Applications: 1000, 2000, 3000, 4000, 5000, 8000, 9000, 10000
Exterior Applications: 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000
North American Locations

- Americas, GA – Corporate Headquarters & Product Development
- Ellenville, GA – Manufacturing
- Burlington, Canada – Product Development & Manufacturing

The Value of 168 is the corporate philosophy of RPM. This figure, often cited by RPM’s founder, Frank C. Sullivan, represents the number of hours in a week. On a deeper level, it serves to remind RPM and its subsidiaries of his belief that they are born with two great gifts: life and time to do something meaningful. The Value of 168 signifies RPM’s enduring commitment to fellow employees, subsidiaries, customers, and stakeholders.

TCI Product Series

1000 Series

Low Cure Systems

Formulated for heat sensitive substrates, these products were developed to cure at 250°F. Lower temperatures are also possible. Powder can be applied with or without minimal substrate preheating and is best suited for interior applications. Products in this series are not recommended for exterior exposure. Loss of gloss and chalking will occur when exposed. These products feature excellent physical and chemical resistance properties. Typical uses include metal panels, formed plastics (RIM), foam, and reinforced plastic (FRP), and sheet molding compound (SMC) substrates. Each customer’s substrate and application technology must be evaluated before ordering powder.

2000 Series

Acrylic Systems

These products have a broad formulating range and can meet many decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. These products have a broad range of properties, including smoothness, color, and gloss retention; look no further than TCI’s 11000 Series Epoxy/Polyester Hybrid Systems for these characteristics.

3000 Series

High Temperature Systems

Formulated with heat resistant silicic acid resin to provide coating stability, adhesion, color, and gloss retention in elevated temperature applications, these products are suitable for different levels of continuous or intermittent temperature exposure. Contact a TCI chemist to initiate a product design for high temperature applications.

4000 Series

Speciality Systems

With TCI’s proprietary rocque technology, this series of powder coatings provides a broad formulating range for decorative or functional uses when conventional technology will not meet a customer’s demanding application and performance requirements. Please contact a TCI Account Manager to initiate a product design for your challenging application.

5000 Series

Alternative Cure Polyester Systems (Non-TGIC)

Formulated to meet many decorative requirements for glass, smoothness, color, and weatherability, these products can provide solutions where TGIC containing Polyester or Urethane Polysters are not approved. Typical uses include interior and exterior furniture, sports equipment, and machinery. TGIC free is available in Standard Durable and Super Durable chemistries. Please contact a TCI Account Manager to discuss the advantages of using this chemistry.

6000 Series

Epoxy/Polyester Hybrid Systems

These products have a broad formulating range that can meet most decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. This series has a good balance of physical properties, smoothness, gloss, and excellent application characteristics that allow for lower film thickness. Typical uses include automotive finishes, equipment, exercise equipment, power tools, office furniture, shelving and display racks.

7000 Series

Epoxy Systems

Products in this series are best suited for applications requiring superior adhesion, corrosion and chemical resistance. Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight. Epoxy systems can be formulated to have excellent physical properties such as hardness and flexibility. Typical uses for this product series include automotive underbody, corrosion resistant primers, lighting, racking, and material handling equipment.

8000 Series

Urethane Systems

These products meet many decorative requirements for glass, smoothness, color, and weatherability. They are formulated for use in interior and exterior film applications that deliver excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance. Most products in this series are not suitable for high film build. Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture.

9000 Series

TGIC Polyester Systems

These products have the broadest formulating range in color and gloss, and many will match or exceed AM99-2004 performance requirements. The world leader in the industry, this series can be used in interior or exterior applications, and provides excellent flexibility, impact resistance, and application properties. Typical uses include aluminum extrusions, playground equipment, light fixtures, heavy duty machinery and equipment.

10000 Series

Superior Exterior TGIC Polyester Systems

Products within this series are formulated high performance resins and pigments to meet AM99-2004 specifications and are available in a wide selection of colors in a wide gloss range. Designed for exterior applications, this series provides excellent film and performance properties for glass and color retention, chemical and salt resistance, impact and flexibility. Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, fountains, railings, and more.

11000 Series

Highest Exterior Organic Systems

Formulated to meet AM99-2005 specifications using thermoset powder resin, products in this series have highest exterior durability in the industry. They have superior gloss and color retention and come in a variety of gloss levels and colors. When you desire superior exterior durability, color and gloss retention; look no further than TCI’s 11000 Series platform of products. Proper ammonium phosphates or ammonium chrome pretreatment is critical to ensure product performance. A TCI technical representative must audit each application system to ensure products will meet the 2005 specification.

TCI Colors in Stock and Ready to Ship

TCI stocks hundreds of products available in a variety of colors, textures, and finishes ready to ship to you at a moment’s notice. Along with the products in this color card, other stock color options include TCI’s Duramark Architectural Powder Coatings, which meet AM99-2004, 2005, and 2006 specifications, as well as our fast cure, super durable line.

TCI has developed innovative technology platforms that offer you a complete range of powder coating options designed to give you the performance, quality, and value you expect. Our product portfolio is suitable for those markets that require a durable yet beautiful powder coating finish.

TCI’s product lines include TruColor™ and TruColor™ Plus Blasted Metallic Coatings, TruColor™ Special Effects Coatings, TruColor™ Powder Coatings, as well as TruDurmark™ and TruKromodur™ Architectural Powder Coatings.

Visit TCI’s Online Color Selector to get an electronic view of hundreds of colors. Select the color, environment, and finish to find the perfect product for your needs. *Please note that colors in the selector might not be perfectly accurate due to variations of how colors are displayed on computer monitors.

Property | 1000 | 2000 | 3000 | 4000 | 5000 | 6000 | 7000 | 8000 | 9000 | 10000 | 11000
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | ---
Hardness | E | E | E | G | G | G | V | G | G | G | G
Flexibility | E | P | G | G | V | E | G | V | G | G | G
Overbake Stability | P | E | G | G | G | V | G | G | G | G | G
Roughness | E | G | G | G | G | G | G | G | G | G | G
Corrosion Protection | E | V | G | E | G | V | G | E | G | G | G
Chemical Resistance | E | G | G | G | G | G | G | G | G | G | G
Application Properties | V | G | G | G | G | G | G | G | G | G | G

UV/Weatherfast | Yes/Good | Yes/Very Good | Excellent | Excellent | Superior (AM99-2004) | HP-High Performance (AM99-2005)

Interiors – Applications: 1000, 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000
Exterior Applications – 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000
North American Locations

- Americus, GA – Corporate Headquarters & Product Development
- Ellaville, GA – Manufacturing
- Burlington, Canada – Product Development & Manufacturing

The Value of 168

The Value of 168 is the corporate philosophy of RPM. This figure, often cited by RPM’s founder, Frank C. Sullivan, represents the number of hours in a week. On a deeper level, it serves to remind RPM and its subsidiaries of his belief that they are born with two great gifts: life and time to do something meaningful. The Value of 168 signifies RPM’s enduring commitment to fellow employees, subsidiaries, customers, and stockholders.

TCI is a proud subsidiary of RPM International Inc. RPM is a multinational holding company, founded in 1947, with an entrepreneurial operating philosophy structured into subsidiaries. These subsidiaries manufacture and market various specialty coating brands and chemical products. RPM has 116 manufacturing facilities in 26 countries and employs approximately 13,000 people worldwide.

North American Locations

- El Paso, TX
- Ellaville, GA
- Paragould, AR
- Salt Lake City, UT
- Americus, GA
- Carrollton, TX
- City of Industry, CA
- Takoma, MD
- Indianapolis, IN
- El Paso, TX
- Ellaville, GA
- Nixa, MO
- El Paso, TX
- Salt Lake City, UT

Warehouses

- Baltimore, MD
- Burlington, Canada
- Carrollton, TX
- City of Industry, CA
- Ellaville, GA
- El Paso, TX
- Salt Lake City, UT

TCI’s Color Card

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For More Information: www.tcipowder.com

TCI Product Series

1000 Series
Low Cure Systems

Formulated for heat sensitive substrates, these products were developed to cure at 250°F. Lower temperatures are also possible. Powder can be applied with or without minimal substrate preheating and is best suited for interior applications. Products in this series are not recommended for exterior exposure. Loss of gloss and chalking will occur when exposed.

These products feature excellent physical and chemical resistance properties. Typical uses include electrically driven Reheated (RSP), thermodurcified plastic (RTP), Sheet-metal alloy (SMA) and sheet molding compound (SMC) substrates. Each customer’s substrate and application technology must be evaluated before ordering powder.

2000 Series
Acrylic Systems

These products have a broad formulation range and are capable of meeting many decorative and application requirements. Products in this series can have increased hardness, chemical resistance, overbake resistance, smoothness and weatherability when compared to standard applications. Products can be formulated for interior and exterior applications. Contact a TCI sales representative or chemist to determine suitability of this technology.

3000 Series
High Temperature Systems

Formulated with heat resistant silicone resin to provide coating stability, adhesion, color, and gloss retention in elevated temperature applications, these products are suitable for different levels of continuous or intermittent temperature exposure. Contact a TCI chemist to initiate a product design for high temperature applications.

4000 Series
Developed Systems

Specialty Systems

With TCI’s proprietary resin technology, this series of powder coatings provides a broad formulation range for decorative or functional uses when conventional technology will not meet a customer’s demanding application and performance requirements. Please contact a TCI Account Manager to initiate a product design for challenging applications.

5000 Series
Alternative Cure Polyester Systems (Non-TGIC)

Formulated to meet many decorative requirements for gloss, smoothness, color and weatherability, these products’ can provide solutions where TGIC containing Polyester or Urethane Polyesters are not approved. Typical uses include interior and exterior furniture, sports equipment, and machinery. TGIC free is available in Standard Durable and Super Durable chemistries. Please contact a TCI Account Manager to discuss the advantages of using this chemistry.

6000 Series
Epoxy/Polyester Hybrid Systems

These products have a broad formulation range that can meet many decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. This series has a good balance of physical properties, smoothness, gloss, and excellent application characteristics that allow for lower film thickness. Typical uses include automotive accessories, exercise equipment, power tools, office furniture, shelving and display racks.

7000 Series
Epoxy Systems

Products in this series are best suited for applications requiring superior adhesion, corrosion and chemical resistance. Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight. Epoxy systems can be formulated to have excellent physical properties such as hardness and flexility. Typical uses for this product series include automotive underbody, corrosion resistant primers, lighting, racking, and material handling equipment.

8000 Series
Urethane Systems

These products meet many decorative requirements for gloss, smoothness, color, and weatherability. They are formulated for use in interior and exterior film applications that deliver excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance. Most products in this series are not suitable for high film builds. Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture.

9000 Series
TGIC Polyester Systems

These products have the broadest formulation range in color and gloss, and many will meet or exceed AAMA 2604 performance requirements. The workhorse of the industry, this series can be used in interior or exterior applications, and provides excellent flexibility, impact resistance, and application properties. Typical uses include automobile exteriors, playground equipment, light fixtures, heavy-duty machinery and equipment.

To View TCI’s Online Color Selector to get an electronic view of hundreds of colors. Select the color, environment, and finish to find the perfect product for your needs. *Please note that colors in the selector might not be perfectly accurate due to variations of how colors are displayed on computer monitors.

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Color Card
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The Value of 168

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- Americas, GA – Corporate Headquarters & Product Development
- Ellenville, GA – Manufacturing
- Burlington, Canada – Product Development & Manufacturing

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TCI Product Series

1000 Series
Low Cure Systems
Formulated for heat sensitive substrates, these products were developed to cure at 250°F. Lower temperatures are also possible. Powder can be applied with or without minimal substrate preheating and are best suited for interior applications. Products in this series are not recommended for outdoor exposure. Loss of gloss and chalkability will occur when exposed. These products exceed physical and chemical resistance properties. Typical uses include vinyl, metal, and metal components. They can be applied with or without minimal substrate preheating and are best suited for interior applications.

2000 Series
Acrylic Systems
These products have a broad formulation range that can meet most decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. Epoxy systems can be formulated to have excellent physical properties, smoothness, gloss, and excellent adhesive characteristics that allow for lower film thickness. Typical uses include automotive accessories, exercise equipment, power tools, office furniture, shelving, and display racks.

3000 Series
High Temperature Systems
Formulated with heat resistant silicon resin to provide coating stability, adhesion, color, and gloss retention in elevated temperature applications, these products are suitable for different levels of continuous or intermittent temperature exposure. Contact a TCI chemist to initiate a product design for high temperature applications.

4000 Series
Specialty Systems
Developed with TCI’s proprietary resin technology, this series of powder coatings provides a broad formulation range for decorative or functional uses when conventional technology will not meet a customer’s demands. Typical uses include automotive accessories, exercise equipment, heavy duty machinery, and equipment.

5000 Series
alternative Core Polymer Systems (non-TGIC)
Formulated to meet many decorative requirements for glass, smoothness, color and weatherability, these products can provide solutions where TGIC containing Polyester or Urethane Polysterics are not approved. Typical uses include interior and exterior furniture, sports equipment, and machinery. TGIC free is available in Standard Durable and Super Durable chemistries. Please contact a TCI Account Manager to initiate a product design for your challenging application.

6000 Series
Epoxy/Polysynter Hybrid Systems
These products have a broad formulation range that can meet most decorative and functional application requirements. Yet, they can rapidly lose gloss and begin to chalk when exposed to sunlight, making them best suited for interior applications. Epoxy systems can be formulated to have excellent physical properties, smoothness, gloss, and excellent adhesive characteristics that allow for lower film thickness. Typical uses include automotive accessories, exercise equipment, power tools, office furniture, shelving, and display racks.

7000 Series
Epoxy Systems
Products in this series are best suited for applications requiring superior adhesion, corrosion and chemical resistance. Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight. Epoxy systems can be formulated to have excellent physical properties such as hardness and flexibility. Typical uses for this product series include automotive underbody, corrosion resistant primers, lighting, racking, and material handling equipment.

8000 Series
Urethane Systems
These products meet many decorative requirements for gloss, smoothness, color and weatherability. They are formulated for use in interior and exterior film applications that deliver excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance. Most products in this series are not suitable for high film builds. Typical applications include lighting fixtures, automotive trim, interior automotive components, home appliances, and interior/exterior furniture.

9000 Series
TGIC Polyester Systems
Products within this series are formulated high performance resins and pigments to meet AAMA 2604 specifications and are available in a wide selection of colors in a wide range of textures. Designed for exterior applications, this series provides excellent film performance properties for gloss and color retention, chemical and salt resistance, impact and flexibility. Applications may include windows, doors, store fronts, playground equipment, clothing components, putz furniture, tin cans and tiles, and more.

11000 Series
Highest Exterior Organic Systems
Formulated to meet AAMA 2605 specifications using thermoplastic resin, products in this series have highest exterior durability in the industry. They have superior gloss and color retention and come in a variety of gloss levels and colors. When you desire superior exterior durability, color and gloss retention, look no further than TCI’s 11000 Series platform of products. Proper amorphous chromophore phosphates or amorphous chromophore pretreatment is critical to ensure product performance. A TCI technical representative must audit each application system to ensure products will meet the 2005 specification.

TCI Colors in Stock and Ready to Ship
TCI stocks hundreds of products available in a variety of colors, textures, and finishes ready to ship to you at a moment’s notice. Along with the products in this color card, other stock color options include TCI’s TruBond™ Architectural Powder Coatings, which meet AAMA 2603, 2604, and 2605 specifications, as well as our fast cure, super durable line.

TCI has developed innovative technology platforms that offer you a complete range of powder coating options designed to give you the performance, quality, and value you expect. Our product portfolio is suitable for these markets that require a durable yet beautiful powder coating finish.

TCI’s product lines include TruBond™ and TruBond™ Plus Baked Metallic Coatings, TruBond™ Special Effects Coatings, TruZinc™ Primer Coatings, as well as TruDuramo™ and TruAnodize™ Architectural Powder Coatings.

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TCI Stock Color Card

Property 1000 2000 3000 4000 5000 6000 7000 8000 9000 10000 11000

Hardness E E G VG E VG E G VG VG

Gloss E P G VG E E E E E E

Smoothness E E G VG VG VG E G VG VG

Adhesion P G VG E VG E E E E E E

Chemical Resistance E E G VG VG VG E G VG VG

Application Properties VG G G VG E E E G VG VG

Hardness
G = Good
VG = Very Good
E = Excellent
S = Superior (AAMA 2604)
HP = Highest Performance (AAMA 2605)

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- Salt Lake City, UT
- Nixa, MO
- Monterrey, Mexico
- Itasca, IL

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Interiors Applications - 1000, 2000, 3000, 4000, 5000, 6000, 7000, 9000, 10000, 11000

Exterior Applications - 2000, 3000, 4000, 5000, 6000, 7000, 9000, 10000, 11000

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