TCI®
WHERE YOUR WORLD MATTERS

STOCK COLORS

www.tcipowder.com

INNOVATION. SERVICE. PERFORMANCE.

At TCI, we push the boundaries of color, durability, and performance to bring you the best powder coatings in the industry. Our cutting-edge formulations deliver lasting protection, while our commitment to customer service ensures you have the support you need—every step of the way. As the market demands improvements, color variations, and applications, we strive to implement new technologies for our customers and our environment while meeting industry standards.

STOCKED & READY TO SHIP

TCI stocks **hundreds of products** available in a variety of colors, textures, and effects ready to ship. We offer a complete range of powder coating options designed to provide performance, quality, and value our customers have come to know with TCI.

REGIONAL WAREHOUSING

We are committed to serving companies throughout North America, with strategically located regional warehouses to ensure reliable and efficient support for your business needs.

TOUCH UP & REPAIR

Liquid touch up paint is now available for correcting unforeseen damage to the original TCI powder coatings. Available in all stock color offerings, these touch-ups are available in aerosols, pens, and brush-ons offering the precision required for each instance. Please contact a TCI sales representative for ordering information.

ORDER ONLINE

Order any of the colors within this series along with RAL Decks and stock color panels online with quick shipping! Designed to meet the demands of unpredictable order sizes, frequent color changes, and deadlines, our smaller quantity powder program, TruPak, is built for high-mix production.

PROPERTY	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000
Hardness	●●●	●●●	●●●	●●	●●●	●●●	●●●●	●●●	●●●	●●●	●●●
Flexibility	●●●	●	●	●●	●●●	●●●	●●	●●	●●●●	●●●	●●●
Overbake Stability	●	●●●	●●●●	●●	●●●●	●●●	●●●	●●●	●●●●	●●●●	●●●●
Exterior Durability	●●	●●●●	●●	●●	●●	●	●	●●●	●●●●	●●●●	●●●●
Corrosion Protection	●●	●●●●	●●	●●	●●●	●●	●●●	●●●●	●●●●	●●●●	●●●●
Chemical Resistance	●●	●●●●	●●	●●●	●●	●●	●●●●	●●●●	●●●●	●●●	●●●
Application Properties	●●	●	●●	●●	●●●●	●●●	●●●	●●	●●●●	●●●●	●●●●

●= Good ●●= Better ●●●= Great ●●●●= Best

Interior Applications: 1000, 2000, 3000, 4000, 6000, 7000
Exterior Applications: 2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000

All products can be formulated with TruClean ST antimicrobial technology.
PFAS-free formulations are available for all non-2605 (TCI 11 Series) upon request.

Products are updated periodically, please check with your Sales Representative or Customer Service to confirm availability.

TCI POWDER PRODUCT SERIES

1000 Series
LOW CURE

Formulated for heat sensitive substrates such as MDF, FRP, SMC, etc. • Minimal substrate preheat is required for good application and film build properties • Cure range of 240°– 270°F • Excellent physical and chemical resistant properties, not recommended for exterior applications

2000 Series
ACRYLIC

Formulated for highly decorative applications requiring superior smoothness and exterior durability • Excellent hardness, chemical resistance, and overbake stability • Broad formulating range and can be used for interior or exterior applications • Ideally suited for automotive parts, appliances, recreational equipment and hardware

3000 Series
HIGH TEMPERATURE

Formulated with heat resistant silicon resin chemistry • Excellent adhesion, color, and gloss retention in elevated temperature applications • Formulated to withstand continuous and intermittent service at elevated temperatures on ferrous and non-ferrous substrates • Ideally suited for barbecue grills, smokers, boilers, pressure tanks, & motor housings

4000 Series
SPECIALTY

Developed with TCI's proprietary resin technology • Provides a broad formulating range for decorative or functional applications that are custom formulated to our customers specifications • Engineered to meet demanding application and performance requirements when conventional technology will not work • Ideal applications include pultrusion, SMC, and other ferrous and non-ferrous substrates

5000 Series
HAA (TGIC-FREE)

Formulated to meet many decorative requirements for gloss, smoothness, color and weather-ability • Can provide solutions where TGIC containing polyester or urethane polyesters are not permitted • Excellent transfer efficiency and reclaim properties, not suited for high film build applications • Ideal applications include interior/exterior furniture, lawn & garden, appliances, machinery, sports and playground & park equipment

6000 Series
HYBRID

Has a good balance of physical properties, smoothness and gloss ranges • Has excellent application characteristics that allow for lower film thickness when required • Best suited for interior application and delivers excellent flexibility, abrasion and mar resistance • Typical uses include automotive (functional), exercise equipment, power tools, office furniture, shelving and display racks

7000 Series
EPOXY

Best suited for applications requiring superior adhesion, corrosion and chemical resistance • Ideally suited for interior applications as they can rapidly lose gloss and begin to chalk when exposed to sunlight • Excellent physical properties such as hardness and flexibility • Typical uses include automotive underbody, corrosion/chemical resistant primers, interior lighting, shelving/racking, and material handling equipment

8000 Series
URETHANE

Can meet many decorative requirements for gloss, smoothness, color, and weather-ability • Formulated for use in interior and exterior thin film applications • Provides excellent film properties such as hardness, adhesion, flexibility, chemical and corrosion resistance • Typical applications include lighting fixtures, automotive trim, interior auto components, home appliances, and interior/exterior furniture

9000 Series
TGIC POLYESTER

Are considered the workhorse of the industry with the broadest formulating range for color, gloss, and finish • Can be used in interior or exterior applications • Provides excellent flexibility, impact resistance, overbake stability, and application properties • Typical uses include aluminum extrusions, building products, exercise & playground equipment, HVAC, lawn & garden, light fixtures, heavy duty machinery & equipment • Available in standard and super durable formulations depending on product*

10000 Series
SUPER DURABLE TGIC

Formulated using high performance resins and pigments to meet the demand requirements of specifications such as AAMA 2604 & Qualicoat Class 2 • Available in a wide selection of colors and gloss levels • Designed for exterior applications, provides excellent film and performance properties against UV degradation, corrosion resistance, impact and flexibility • Applications may include windows, doors, storefronts, playground equipment, cladding components, park furniture, fences and railings, light fixtures & poles, and metal roofing*

11000 Series
FLUOROPOLYMER

Formulated to meet AAMA 2605 & Qualicoat Class 3 specifications using fluoropolymer resin chemistry, products in this series have the highest exterior durability in the industry • Has superior gloss and color retention and come in a variety of gloss levels and colors • Proper pretreatment of the substrate is critical to ensure product performance • Ideally suited for curtain wall, window, storefront, building panels & siding, and metal roofing

*TGIC-free options are available for 9000 & 10000 series products.

TCI®

PRIMERS

7820-71737
Mil Spec Primer 32348

7820-12396
Beige Primer OGF

7010-71529
SAM Primer Gray

8510-7833
HH Grey Primer

7520-70138
Zinc Rich Primer

7760-3931
LC Red Oxide Primer

7620-74854
HE Grey Primer

7820-75263
HE Zinc Free Primer

INTERIOR APPLICATION ONLY

6920-9031
Arctic White

6920-91067
Universal White

6720-90335
Oyster White

6920-1229
Piedmont Almond

6820-1147-1
Brite Yellow II

6820-2004
RAL Pure Orange

6820-3063
Fire Red

6820-3044
Winchester Red

6820-5061
Cobalt Blue

6530-73179 ★
Walmart Grey II

6210-9866
Northstar Black

6420-9540
45 Black

6920-9000
Channel Black

6032-9000
Black Tex

6223-9000
Black Peel

7010-9000
Flat Black

7010-9236
JA6AXXJ Flat Black

7110-9000
10 Black

7210-9000
Trans Black

7420-90147
40 Black Epoxy

7210-91959
Cond. Trans Black

7830-72015
Elec. Insulative Grey

7830-9000
Auto Chassis Black

6121-02159
BAS Oil Rubbed Bronze

7334-0060
Copper Vein

7334-0065
Silver Vein

6313-73421
Grey Peel

Looking for more options?

Along with the products in this color card, other stock color options include 150+ Super Durable Polyester RAL colors and TCI's TruDurance Architectural Powder Coatings, which meet AAMA & Qualicoat specifications.



*Please note that actual color may vary from online and print representations. Physical color samples are available upon request.

THE STOCK COLLECTION

EXTERIOR OR INTERIOR APPLICATION



9910-5067
Azure Blue



9910-5054
Ocean Blue



9920-51087
CNH NH Blue



9910-62564 ★
JD DTM F9A Green



9810-6046
Ivy Green



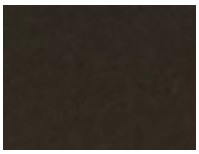
9510-62413
SD Padmount Green



8010-60063
Fed Std 34094



8810-6058
Forest Green



9611-01069
SD Statuary Bronze



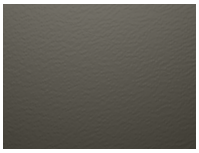
9910-73319
SD Grove Crane Grey 2



9530-70200
HPC 61 Grey



9910-8036
Dark Sienna



9410-82143
Southern Brown



9920-72188
CNH CE Grey



9920-72190
CNH Dark Grey



8300-7087
61 Grey



9510-70039
Super Grey 61



9610-7040
Storm Grey



9820-7146
Accuride Grey



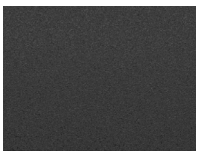
9810-7042
Elec. Grey/ASA 70



9610-71307
ANSI Grey 49 Poly



9720-71130-1
ANSI 61 Utility Grey



9022-92243
Ford Carbon Black



9012-91684
SD Fine Black Tex



9012-92763
Global Black Tex



9210-93607
SD Spencer Black



9210-90663
SD Cat Black



9510-93924
JD F9TR MG Black



9420-91835
CNH Black



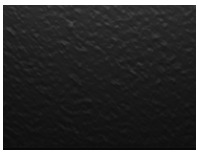
9510-91039
SD Mineral Black



9510-91410 ★
Lava Black



9510-93146
Batman Black



9620-91841
Frame Black II



9310-90278-2 ★
Satin Poly Black



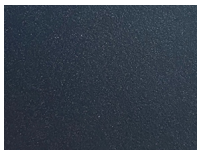
9350-91411
Fast Cure Matte Black



9710-9000 ★
Cargo Black



9910-9000 ★
Shuttle Black



9740-90637
Super Slip Black II



9030-90922
SD Flat Black



9811-0110 ●
Wheel Silver

9811-0110-1
Bonded Old Wheel Silver

9911-01007-1 ●
Bonded Chrome TGIC

9511-01405 ● ■
Anodized Aluminum

9611-01333
Stainless Steel 2.5

9411-01414-1
Satin Nickel II

WHERE YOUR WORLD MATTERS

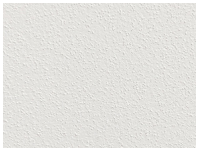
EXTERIOR OR INTERIOR APPLICATION

			9910-9741 Brite White	9610-9021 Pompano White	9910-9035 Crystal White
9910-92739 Magnolia White	8400-9053 Satin White	9930-74267 ★ Amazon Grey 7035	9910-9897 ★ Sky White II	8810-9074 Furniture White	9210-93871 SD Satin Sky White
9810-1048 Sandlewood	9810-1049 Mesa Tan	8010-10828-1 Fed Std 33446	9920-12085 CNH Power Tan	9910-10503 SD Cat Yellow	9810-1268 Safety Yellow
9810-1070 Golden Yellow	9610-11192 Corporate Yellow	9810-20847 BB Orange	9810-2113-1 Sonny Orange III	9910-2352 October Orange	9810-3042 Ruby Red
9910-3921 Chili Pepper	9920-30794 AG Red	9940-30293 FC SD Red Baron	9411-01409 SD 40 Bronze	9114-0608 Weather Vein	9114-0346 Poly Silver Vein
8000-9000 Dash Black	8200-9000 Satin Black	8510-9000 Universal Black	8702-9000 JASAXXG	8910-9000 Gloss Black	9002-9324 JA6A Tex Polyester
9910-9845 ★ SD Accuride Black II	9930-92357 LC SD Novae Black II	9012-9000 Tex Black	9042-90137 LC Black Tex	9243-91713 LC Poly Black Peel	9415-71531 SAM Grey Hammer
9711-0259 ● ■ Bright Argent	9811-0540 ● ■ Stardust Silver II	8112-0889 Kessler Silver	9012-0050 Silver Tex	8212-01185 Stainless Steel Tex III	9211-01410 SD Oil Rubbed Bronze

EXTERIOR OR INTERIOR APPLICATION

9910-93357 ■
TruClean ST Sky White

8800-92213
Crystal Eraser White



9122-90909
Sky White Tex



9416-9503M
Luna



8016-10444M
Speckled Pearl



9316-8644M-2
Java II



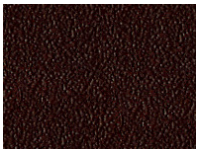
9016-80072M
Pompeian Gold II



9016-8630M
Copper Tex III



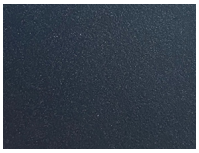
8016-8358M
Bronze Age III



8103-8675M
Textured Copper



9313-9000 ★
Poly Black Peel



8006-9982M
Grey Speckle



8016-8799M
Speckled Oak



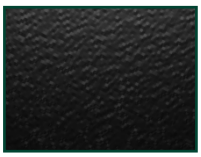
8016-8939M-1
Cappuccino II



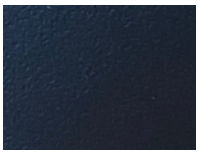
9116-80184M
Old Bronze



9012-74819
SD RAL 7015 Tex



3110-91142
Extreme Black III



8017-91612
DF Black Wrinkle III

CLEARS

9333-91262
Sky White Peel



9313-9062
Poly White Peel



9122-71158
Poly RAL 7035 Tex

9030-01311 ■
SD 10 Clear

9520-02635 ■
SD 50 Clear

9910-081025 ■
Gloss Clear Powder 91

PRODUCT FORMULA LEGEND

This guide is a general product profile, please always consult the actual product TDS for specific appearance and cure parameters at www.tcipowder.com/data-sheets.

First Number = Resin Type
ex: **9**801-1000

1 = Low Cure
2 = Acrylic
3 = High Temperature
4 = Specialty
5 = HAA (TGIC-Free)
6 = Hybrids
7 = Epoxy
8 = Urethane
9 = TGIC Polyester
10 = Super Durable TGIC
11 = Fluoropolymer

Second Number = 60° Gloss Reading
ex: 9**8**01-1000

0 = 0-9
1 = 10-19
2 = 20-29
3 = 30-39
4 = 40-49
5 = 50-59
6 = 60-69
7 = 70-79
8 = 80-89
9 = 90+

Third Number = Cure Response
ex: 98**0**1-1000

Time at metal temp for full cure
0 = 12 min. @ 400° F
1 = 10 min. @ 400° F
2 = 10 min. @ 375° F
3 = 10 min. @ 350° F
4 = 10 min. @ 325° F
5 = 10 min. @ 300° F
6 = 10 min. @ 275° F
7 = 10 min. @ 250° F
8 = Fast Cure - See TDS for recommended cure

Fourth Number = Surface Appearance
ex: 980**1**-1000

0 = Smooth
1 = Metallic
2 = Sand
3 = Orange Peel
4 = Vein
5 = Hammertone
6 = Multi-Color
7 = Wrinkle

Fifth Series = RAL Color System
ex: 9801-**1**000

0 = Clears & Metallics
1 = Yellows & Beiges
2 = Oranges
3 = Reds
4 = Violets
5 = Blues
6 = Greens
7 = Grays
8 = Browns
9 = Blacks and Whites

Clear Coat , Fill Quantities, and Other Variations

● = Clear Coat Recommended for Maximum Durability
■ = 45 lb Fill Quantity
■ = 25 lb Fill Quantity
★ = Alternative Resin and Cure Options Available

Shipped in 55 lb boxes unless otherwise noted

TCI®
WHERE YOUR WORLD MATTERS

OFFICE & PRODUCT DEVELOPMENT

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Americus, GA
31719

MANUFACTURING & OPERATIONS

734 Dixon Dr.
Ellaville, GA
31806

INNOVATION CENTER OF EXCELLENCE

7625 Thorndike Rd.
Greensboro, NC
27409

RPM Industrial Coatings Group is home to several industry-leading coatings and finishings brands including FinishWorks, TCI, Pettit, KopCoat Protection Products, and Morrells Woodfinishes. RPM Industrial Coatings Group is a division of RPM International Inc., a $7.3 billion global company with market- and industry-leading brands in specialty coatings, sealants, building materials, and related services.

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